

Date: Wednesday, 11/06/2008 2:25:16 PM
 User: Julie Lecocq

Process Sheet

39-577617 W6
 83 08/06/12

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MIRROR ARM
 Job Number : 39823-2
 Estimate Number : 10335
 P.O. Number :
 This Issue : 11/06/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL /MED FAB
 Previous Run : 39681
 Written By :
 Checked & Approved By : FF 08-06-11
 Comment : Est A 04.02.17 New issue KJ/JLM
 Est Rev:B 08-05-27 as per ECN1195P DD verified by:EC

Part Number : D2010104
 Drawing Number : D2010 PRELIM
 Project Number : N/A
 Drawing Revision : PRELIM
 Material :
 Due Date : 23/06/2008 Qty: 30 Um: Each

03.05.11
 20

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TR0500W049 304 RD Tube .500 x .049W



Comment: Qty.: 1.5750 f(s)/Unit Total : 78.7500 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.049" wall
 (M304TR0500W049)

Batch No: M 108324
108215

83 08/06/23 (20)

2.0 BRAKE NC NC BRAKE



Comment: BRAKE NC

Punch per Dwg. D2010-104 and Spec Control Dwg D2727
 Identify as D2010-104

83 08/06/23 (20)

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Bend as per Dwg D2010 using bending Jig D2010-104T2
 2- Deburr ends

FF 8/06/23 (20)
08/06/23 Hm

4.0 D2057 Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)

Plug

batch: B39826

FF 08-06-25 (20)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- flare before installing plug as per dwg D2010

FF 08-06-25 (20)

THE UNIVERSITY OF CHICAGO
LIBRARY
1100 EAST 58TH STREET
CHICAGO, ILL. 60637
TEL. 733-4331

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 39823

Part Number: D2010104

Job Number:



Seq. #:

Machine Or Operation:

Description :

2- Install D2057 plug as per Dwg D2010

FF 08-06-25 (20)

6.0

QC5

INSPECT WORK TO CURRENT STEP



counties

Comment: INSPECT WORK TO CURRENT STEP

S 08/06/25 (+20)

7.0

POWDER COATING

POWDER COATING



m102316

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME:

16:30

OVEN TEMPERATURE:

315

FINISH TIME:

11:00

M-12/27

08/07/01

(20)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

RR 08-07-01

(20)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

P-8/1/1

(20)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



~~MF 08-07-01~~

MF 08-07-02

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